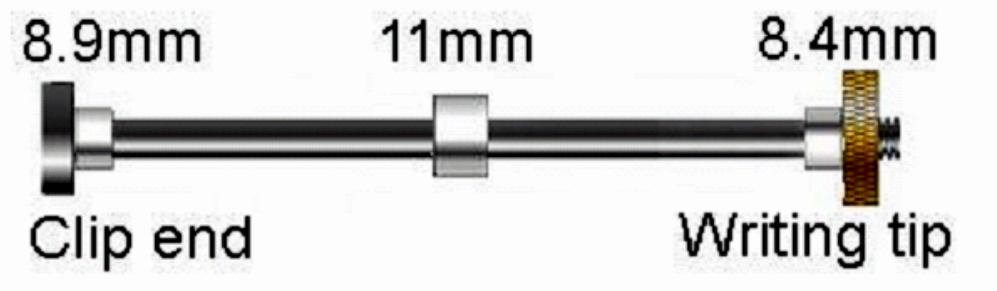


## 7mm Broad Pen Kit – (Streamline Pen)

Drill Bit required – 7.0mm

Bushings required – Bushings – 7mm Broad (A0024)



### Turning Diameters

Turn the pen blank down to 8.9mm for the clip end, 11mm for the center band and 8.4mm for the writing tip.

### Assembly

Layout the parts as shown below.

1. Press the writing tip into the end of the lower tube
2. Press the twist mechanism, brass end first, into the opposite end of the lower tube until the chrome section meets the end of the tube. Install the refill and actuate the twist mechanism to determine how far the refill point extends past the writing tip. If necessary, remove the refill and press the twist mechanism slightly further into the brass tube to expose more of the refill. Be careful not to press the twist mechanism too far into the tube as it is difficult to pull out.
3. Slide the center band over the twist mechanism.
4. Slide the clip on the cap.
5. Press the clip and cap assembly into the top end of the upper tube.
6. Slide the upper tube over the exposed twist mechanism to complete the pen.

