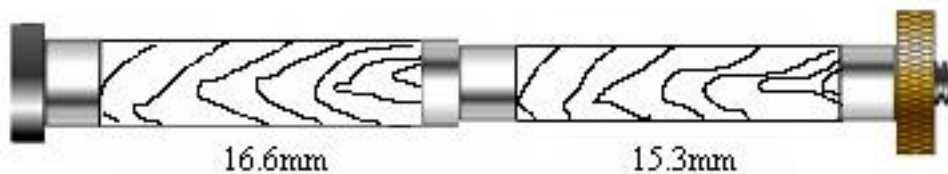


Spring Blossom Rollerball Pen Kit

Drill Bit required – 11/32" (8.7mm) and 14.5mm"

Bushings required – Bushing - Spring Blossom (Code: A0190)

Turning Diameters



Turn outside diameter of the pen blank down to 16.6mm for the short tube and 15.3mm for the long tube.

Assembly

Layout the parts as shown below.

1. Press the Nib Coupler onto the Long Tube.
2. Press the End Cap onto the other end.
3. Press the Clip onto the Short Tube.
4. Press the Centre Band onto the other end.
5. Insert the spring into the Nib Coupler then insert the Rollerball Refill.
6. Screw the Nib onto the Nib Coupler, then screw the long and short tubes together.

