

Cigar Pen kits

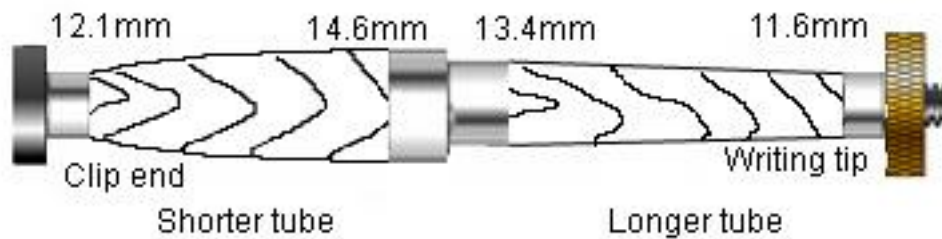
Drill Bit required – 10mm

Bushings required – Bushings – Cigar (Code: A0011)

Turning Diameters

The longer tube is the writing tip end. The shorter tube is the clip end of the pen.

Turn outside diameter of the pen blank down to the dimensions specified below.



Assembly

Layout the parts as shown below.

1. Press the nib coupler into the end of the lower tube.
2. Press the lower barrel coupler onto the other end.
3. Insert the pen refill into the lower tube from the Lower barrel coupler end and screw the nib into the mechanism.
4. Press the clip into the upper tube, then press the upper barrel coupler onto the other end.
5. Slide the two barrels together to complete the pen.

