

European Pen Kit



Drill Bit required – 7.0mm

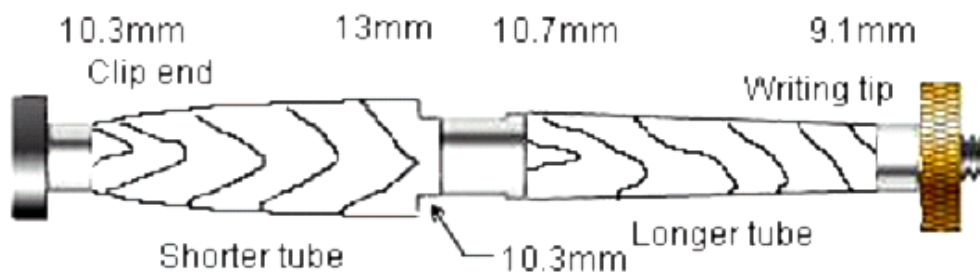
Bushings required – Bushings – European (A0014)

Turning Diameters

The longer tube is the writing tip end. The shorter tube is the clip end of the pen.

Turn outside diameter of the pen blank down to the dimensions specified below. With a 3mm (1/8") parting tool part off the section of the upper tube to house the centre band (See diagram).

Don't turn down the mortise to the brass tube.



Assembly

Layout the parts as shown below.

1. Press the writing tip into the end of the lower tube.
2. Press the twist mechanism, brass end first, into the opposite end of the lower tube until the chrome section meets the end of the tube. Install the refill and actuate the twist mechanism to determine how far the refill point extends past the writing tip. If necessary, remove the refill and press the twist mechanism slightly further into the brass tube to expose more of the refill. Be careful not to press the twist mechanism too far into the tube as it is difficult to pull out.
3. Press the clip and cap assembly into the top end of the upper tube.
4. Place a few small drops of glue inside the centre band, then carefully slide the centre band onto the tenon and let the glue set.
5. Press the upper tube over the exposed twist mechanism in the lower tube to complete the pen.

