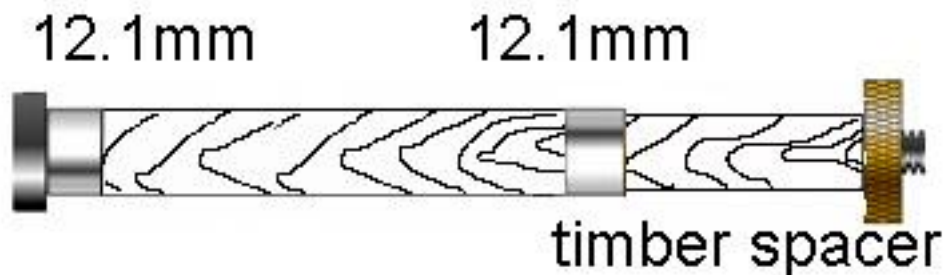


## Sierra Pen Kit

Drill Bit required – 10.5mm or 27/64"

Bushings required – Bushings – Sierra (Code: A0022)



### Turning Diameters

You can turn 2 Sierra Pens at the same time on the one pen mandrel if you upgrade your mandrel rod to the longer length.

Turn the pen blank down to 12.1mm on both ends of the tube.

### Assembly

Layout the parts as shown below.

1. Press the cap into the brass tube.
2. Assemble the lower half of the pen by inserting the refill into the writing tip then screwing on the mechanism onto the writing tip.
3. Push the lower half of the pen into the brass tube by hand. The fit is meant to be a loose fit which you can disassemble by hand so that you can disassemble to change to refill when required.

