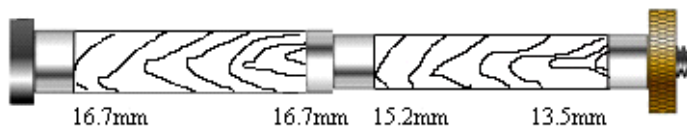


SN Pen Kit – (SN Gent)

Drill Bit required – 37/64" (or 14.5mm) & 29/64" (or 11.5mm)

Bushings required – Bushing - SN (Code: A0187)

Turning Diameters



Turn outside diameter of the pen blank down to 16.7mm for the short tube, and 15.2mm tapering down the 13.5mm for the long tube.

Assembly

Layout the parts as shown below.

1. Press the Nib Coupler onto the long tube.
2. Press the End Cap onto the other end.
3. Press the Clip assembly onto the short tube.
4. Press the centre band onto the other end.
5. Insert the spring into the Nib Coupler then insert the Rollerball Refill.
6. Screw the Nib onto the Nib Coupler then screw the long and short tubes together.

