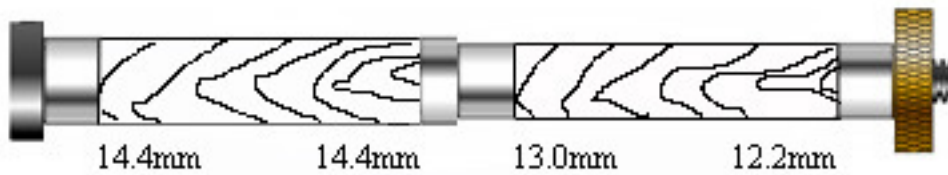


Castella Pen Kit - (Also known as Jr II Gent Pen Kit)

Drill Bit required – 10.5mm & 12.5mm

Bushings required – Bushing - Castella (Code: A0275)

Turning Diameters



Turn outside diameter of the pen blank down to 14.4mm for the short tube, and 13.0mm (nib end) and 12.2mm (end cap end) for the long tube.

Assembly

Layout the parts as shown below.

1. Press the Writing nib coupler onto the long tube.
2. Press the End Cap onto the other end.
3. Press the clip assembly onto the short tube.
4. Press the centre band onto the other end.

