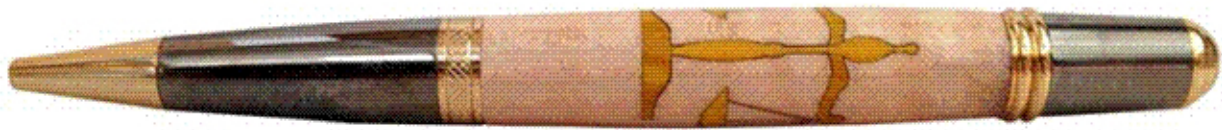


Instructions for the Scales of Justice Inlay Kit



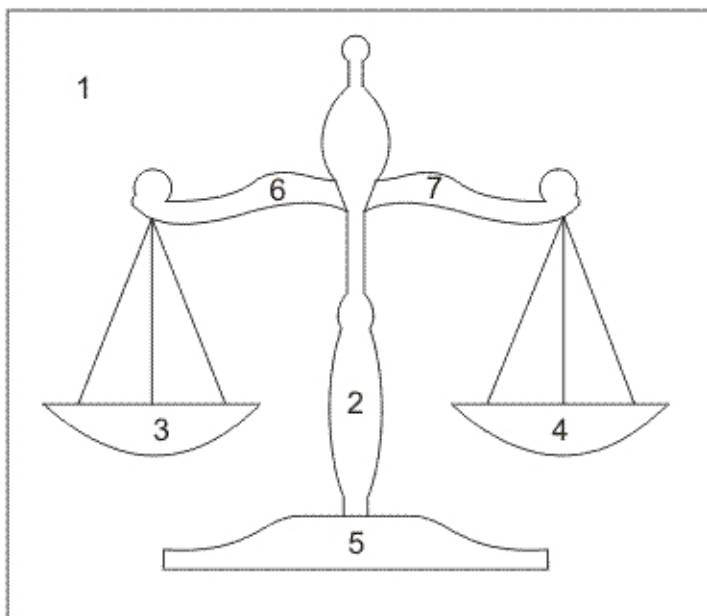
This kit consists of a curly maple background and 6 pieces of yellow dyed basswood. Making sure you have the brass tube from your pen kit (not included) inserted (no glue yet) inside the maple barrel for support, assemble the pieces in any order you wish securing with the supplied elastic bands as you go. When inserting pieces #6 and #7, start by positioning the ball (outer) end in place first and then press firmly toward the center rod #2 until they snap into place.

Once all the pieces are in place remove the brass tube and flood all seams with thin CA glue.

Now we'll glue the brass tube into the blank. Check the fit of the tube as you might have to lightly sand the inside of the blank for a good fit. If you do, wrap a small dowel with 100G sandpaper and sand the inside of the barrel until the tube fits smoothly.

Use 2-part epoxy to glue in the brass tube. Make sure the tube is perfectly centered so there's the same amount of space on either end. Once the glue has cured, sand the ends flush with the brass tube using a belt or disc sander. Don't use a barrel trimmer. Now you can mount the blank on the lathe for final turning and finishing.

Apply whatever finish you're comfortable with as they all work well with these inlay kits.



E-mail me at kallenshaan@cox.net with any thoughts or ideas regarding this or any of our other kits.