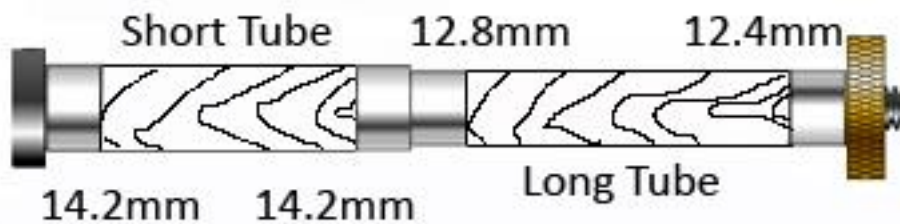


## JB Pen Kit

Drill Bit required – 12.5mm & 10.5mm

Bushings required – Bushing - JB (Code: A0093)

### Turning Diameters

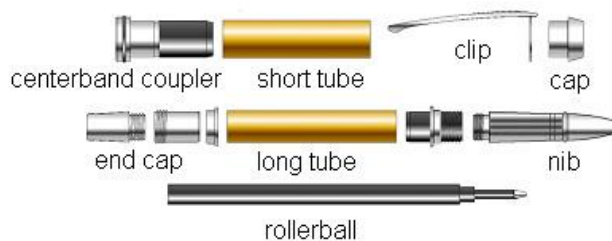


Turn outside diameter of the pen blank down to 14.2mm for the short tube, and 12.8mm and down to 12.4mm for the long tube. The 12.4mm end is the End Cap end on the long tube.

### Assembly

Layout the parts as shown below.

1. Press the Writing nib coupler onto the long tube.
2. Press the End Cap onto the other end.
3. Press the clip assembly onto the short tube.
4. Press the centre band onto the other end.
5. The Spring goes on behind the Rollerball to push the rollerball nib out.



Fountain Pen version.

The fountain pen version is exactly the same as the rollerball. The only difference is the nib is substituted for the fountain pen nib. There is no spring and no rollerball refill. The ink cartridge is a disposable cartridge that you push into the back of the fountain pen nib once you are ready to use the pen.

Please note – once a fountain pen is charged with ink – you will need to use it daily otherwise the ink will dry out and you will need to service the fountain pen nib by disassembling and clean out the dried ink.