

Lester Pen Kit

Drill Bit: 9.5 mm

Bushings: Lester (A0211)

Tube: Lester Brass Tube (A0210)

Refill: Lester refill (A0209)

Blank: 20mm x 20mm x 90mm

Turning

Mount on A0211 bushings. Turn to bushing diameter, sand, and finish.

Assembly

- 1. Press coupler into one end of barrel. (Note: coupler and nib may come pre-assembled)
- 2. Slide clip onto end cap, then press end cap into opposite end of barrel.
- 3. Drop spring into coupler inside barrel (larger end first).
- 4. Remove protective cover from refill and insert into barrel, pushing against spring.
- 5. Screw tip onto coupler.
- 6. Place tip cap over tip of pen.

Lester Rollerball Pen Kit

