

Lighthouse Pen Kit

Drill Bit: 9.5 mm

Bushings: Lighthouse (A0206)

Tube: 9.3mm x 8.8mm x 72.5mm (A0301)

Refill: Lighthouse A0303

Turning

Mount on A0206 bushings. Turn to bushing diameter, sand, and finish.

Assembly

- 1. Cap end: Slide clip onto cap coupler and press coupler into one end of the barrel.
- 2. Insert battery stack (+ toward nib) and thread on lighthouse cap.
- 3. Nib end: Press front coupler into the other end. (Can be done by hand)
- 4. Thread **A0303 refill** into **nib**; thread nib onto front coupler.
- 5. Insert twist mechanism into front coupler.

Operation

- Writing: twist nib to extend/retract the refill.
- **Light:** the cap lamp **engages by twisting the nib point with the ships on it,** twist back to turn it **off**. Twist clockwise to turn on and twist back to turn off.

