

## Lighthouse Pen Kit

Drill Bit: 9.5 mm

Bushings: Lighthouse (A0206)

**Tube**: 72mm (A0301) **Refill**: Lighthouse A0303

## **Turning**

Mount on A0206 bushings. Turn to bushing diameter, sand, and finish.

## **Assembly**

- 1. Cap end: Slide clip onto cap coupler and press coupler into one end of the barrel.
- 2. Insert battery stack (+ toward lamp) and thread on lighthouse cap.
- 3. Nib end: Press front coupler into the other end. (Can be done by hand)
- 4. Thread A0303 refill into nib; thread nib onto front coupler.
- 5. Insert twist mechanism into front coupler.

## Operation

- Writing: twist nib to extend/retract the refill.
- Light: the cap lamp engages by twisting the nib point with the ships on it, twist back to turn it off. Twist clockwise to turn on and twist back to turn off.

