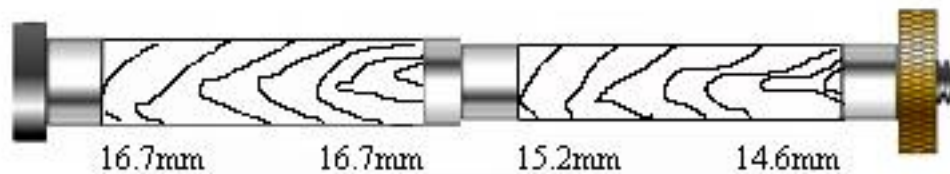


Majestic Rollerball Pen kits

Drill Bit required – 37/64" (or 14.5mm) & 29/64 (or 11.5mm)"

Bushings required – PB-MA-MAJESTIC

Turning Diameters



Turn outside diameter of the pen blank down to 16.7mm for the short tube, and 15.2mm and 14.6mm for the long tube as shown in the diagram above.

Assembly

Layout the parts as shown below.

1. Press the Writing nib coupler onto the long tube.
2. Press the End Cap onto the other end.
3. Press the clip assembly onto the short tube.
4. Press the centre band onto the other end.

