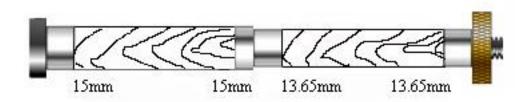


## Roman Harvest Pen Kits

Drill Bit - 31/64" (12.3mm) & 33/64 (13.1mm)"

Bushings – Medium (A0139)

## **Turning Diameters**



Turn outside diameter of the pen blank down to 15mm for the short tube, and 13.65mm on the long tube.

## Assembly

Layout the parts as shown below.

- 1. Press the Writing nib onto the long tube.
- 2. Press the End Cap onto the other end.
- 3. Press the clip assembly onto the short tube.
- 4. Press the centre band onto the other end.

